



Aluminess Products Inc Info@Aluminess.com

619-449-9930

Adjustable Box Shelf Installation Instructions

P/N 210694 & 210693: Adjustable Box Shelf

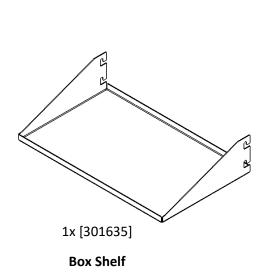
Before you begin:

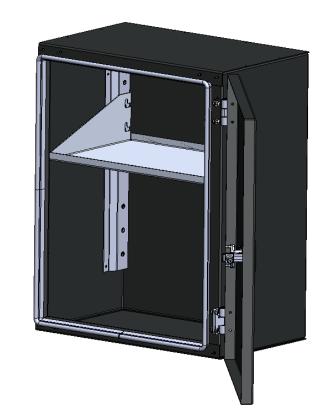
- Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly.
- Unless otherwise specified, refer to the general torque value at the end of the instructions for specified torque values.

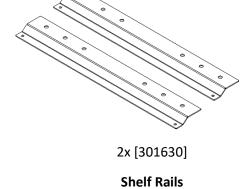
Required tools

- 7/16" wrench
- 5/32" Allen key
- Leveling tool
- Drill and 5/16" bit

Included Parts









Paper Mounting Template





Part Number	Description	Qty.
70008	Nut, ¼"-20, Nylock, SS	4
70009	Washer, ¼" ID x 5/8" OD, Flat, SS	8
70011	Bolt, ¼"-20 x ¾" , Hex Head, SS	4
70039	Washer, ¼" ID x 1" OD, SS	4
70094	Screw, Button Head ,SS, ¼"-20 x ¾"	4
70246	Anti-seize Packet, 2g	1

Installation Instructions

1. Align the included paper templates lines with the top and back edges of the box, as shown in the figures below and drill the 5/16" hole where indicated. Repeat for both sides of box

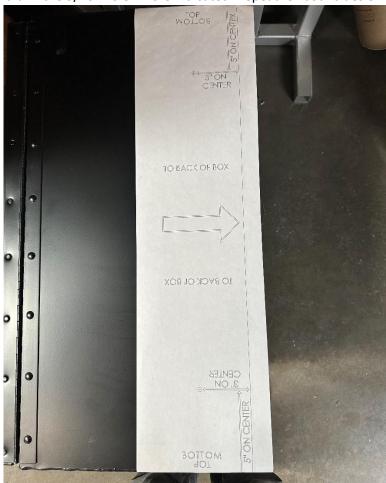


Figure 1: Template





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Figure 2,3: Alignment of top and back





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Figure 4: Drill on the designated location

2. Put the rails inside the box and make sure to orient them so the piece with the two small mounting holes is flush with the side of the box. Figure 5 below shows the proper orientation for both sides of the box.





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Figure 5: Rail Orientation

3. Using the $\frac{1}{4}$ "-20 x $\frac{3}{4}$ " button head screws [70094], $\frac{1}{4}$ "x 5/8" flat washer [70009] and the $\frac{1}{4}$ "-20 nylock nuts [70008], secure the rails to the box through the holes previously drilled. Don't forget to apply a generous amount of anti-seize to these bolts/nuts. See Figure 6 below for proper assembly of the mounting hardware.



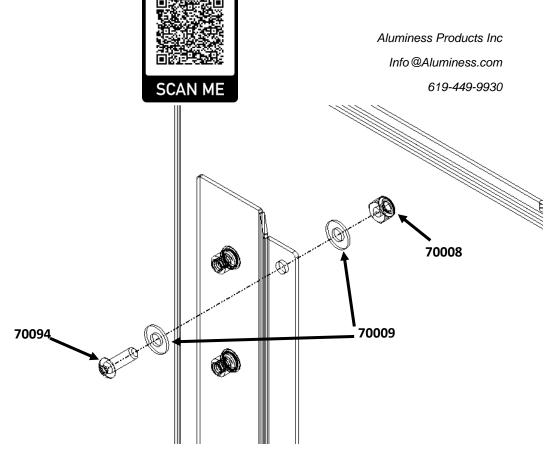


Figure 6: Mounting Hardware Assembly

- 4. Now insert the shelf into the box, between the rails. You will have to insert the shelf at an angle for it to fit through the door.
- 5. Now line up your shelf where desired and take the $\frac{1}{2}$ "-20 x $\frac{3}{4}$ " hex head bolt [70011] and 1" washer [70039] and secure the shelf down through the holes in the shelf, and into the riv nuts on the rails.
- 6. For quick shelf removal, loosen the 4 hex head bolts and the shelf will pull out. For relocation, remove the 4 hex heads, reposition the shelf where desired, and tighten the bolts down again.





General Torque Values				
Size	Stainless Steel	Zinc	Grade 8	
#6-32	10 lb-ft			
#8-32	18.4 lb-ft			
#10-32	26.6 lb-ft			
1/4"-20	5.3 lb-ft	7.8 lb-ft	9 lb-ft	
5/16"-18	10.9 lb-ft	16 lb-ft	18 lb-ft	
3/8"-16	19.4 lb-ft	28.3 lb-ft	33 lb-ft	
7/16"-14	31 lb-ft	45 lb-ft	52 lb-ft	
1/2"-13	47 lb-ft	69 lb-ft	80 lb-ft	
M6	4.7 lb-ft	5.8 lb-ft		
M8	11.3 lb-ft	14.1 lb-ft		
M10	22.3 lb-ft	27.9 lb-ft		
M12	38.9 lb-ft	48.7 lb-ft		





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